

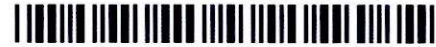


Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.2601

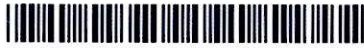
Job Sheet 213125



Part No: 647.2601

Job Qty: 1 pcs

Part Name: 407 Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/20

Job Tracking No:

Due Date: 10/19/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.09.21 NEW ISSUE DD VERF:JLM IPP REV:B 14.02.05 ADDED ITEM 26 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		10/19/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22	DAS	
							Packaging 1 - 23	84	SEP 23 2020
							Packaging 1 - 24	9-89	
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Email: sales@dartaero.com
www.dartaero.com



Container No: S305421

Part: 647.2601

Job No: 213125

Serial No/Batch: S305421

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/07/20

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FG Dock

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	QC 4	1 pcs	10/19/20	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
					QC 4 - 85
125	DC - 1 - B4B	1 pcs	10/19/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
130	Packaging 3-1 - Stock - B4B	1 pcs	10/19/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
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					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B

DAS
72
9-89DAS
77
9-89

OCT - 8 2020

DAS
72
9-89

9/17/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

140 QC 21 - SA	1 pcs	10/19/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	DAS
				QC 21 - SA - 77	OCT 8 2020 77
				QC 21 - SA - 28	9-89
Part Op 110 - (Pick Kit)					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
125 - (Document Control) Photocopy bluefile & type labels per PPP 647.2601					
130 - Identify and pack for shipping as per PPP 647.2601					
140 - (QC21- Final Inspection - Work Order Release)					

2 17476

Dart
77
9-89

03-24-2021

01-31-2021

04-08-2022

S263755

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5301938
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5301939
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5301302
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5301820
646.9602	Lower Cutter Assembly High	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F109598
647.0112	Strut Bracket	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5258631
647.0116	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250277
647.0210	Rail	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5254071
647.0310	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5263310
647.2010	Upper Strut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	F1067838
647.4501	Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F123151
647.4611	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F104444
647.4711	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M126249
647.4712	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M126249
647.4713	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M126249
647.4714	Clip LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M126249
647.4715	Clip RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M126249
647.4716	Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M126249
647.4717	Clip Aft LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M126249
647.4718	Clip Aft RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M126249
647.4719	Clip Fwd	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	M126249
648.7801	Grounding Cable Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	F91265
AN3-11A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	528868
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5220481
CCR264SS3-04	Rivet	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	5301019
CCR264SS3-3	Cherry Rivet see item CCR264SS-3-03	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5254987
CR3212-4-03	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5300007
CR3212-4-06	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5133190
CR3213-4-1	Cherry Rivet	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5237729
CR3213-4-2	Cherry Rivet	38 Ea (38 ea)	110-Packaging 1 - Pick Kit	5249574
CR3213-4-3	Rivet, Cherry	38 Ea (38 ea)	110-Packaging 1 - Pick Kit	5287191
CR3213-4-4	Rivet, Cherry	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5287139
CR3213-4-5	Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5294745
CR3213-4-9	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F153856
CR3242-4-4	Rivet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5272820
HL19PB-5-4	Hi-Lok Pin	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	F123301-80
HL70-5	Hi-Lok Collar	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	F123301-90
MS21042L08	Use Ms21042L08	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5299965
MS21042L3	Nut use MS21042L3 per QSI 017	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5299967
MS21059-3	Nut Plate	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	F123900-3
MS21059L08	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5017100
MS21071L3	Anchor Nut	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5257215
MS24694-S8	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5021952
MS25036-109	Terminal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	FM126249
MS27039-08-06	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5006962
MS27039-08-11	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5020601
MS27039-08-13	Screw	21 Ea (21 ea)	110-Packaging 1 - Pick Kit	5299991
MS27039-1-08	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5298229
MS27039-1-09	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5133788
MS27039-1-11	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5019321
MS27039-1-12	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5231298
MS27039-1-19	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248085
NAS1149F0332P	Washer (AN960-10L)	46 Ea (46 ea)	110-Packaging 1 - Pick Kit	5297630
NAS1149FN832P	Washer (AN960-8)	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	5248080
NAS1835-08	Insert	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5020605

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	0	0
	600.0991	1	0	0
	600.1012	1	35	0
	601.2045	1	38	0
	646.9602	1	5	0
	647.0112	6	60	0
	647.0116	1	10	0
	647.0210	1	7	0
	647.0310	1	22	0
	647.2010	3	30	0
	647.4501	1	9	0
	647.4611	1	8	0
	647.4711	1	19	0
	647.4712	1	19	0
	647.4713	1	52	0
	647.4714	1	19	0
	647.4715	1	19	0
	647.4716	1	17	0
	647.4717	1	29	0
	647.4718	1	19	0
	647.4719	2	58	0
	648.7801	2	15	0
	AN3-11A	10	96	0
	AN3-4A	2	101	0
	CCR264SS3-04	32	42	0
	CCR264SS3-08-3-03	6	0	0
	CR3212-4-3	4	6	0
	CR3212-4-6	2	0	0
	CR3213-4-1	7	35	0
	CR3213-4-2	38	242	0
	CR3213-4-3	38	407	0
	CR3213-4-4	7	111	0
	CR3213-4-5	16	256	0
	CR3213-4-9	2	129	0
	CR3242-4-4	1	94	0
	HL19PB-5-4	4	60	0
	HL70-5	4	64	0
	MS21042-08	10	0	0
	MS21042-3	14	341	0
	MS21059-3	10	71	0
	MS21059L08	1	86	0
	MS21071L3	8	108	0
	MS24694-S8	2	143	0
	MS25036-109	1	71	0
	MS27039-08-06	2	231	0
	MS27039-08-11	1	287	0
	MS27039-08-13	21	181	0
	MS27039-1-08	4	269	0
	MS27039-1-09	4	285	0
	MS27039-1-11	1	125	0
	MS27039-1-12	7	272	0
	MS27039-1-19	4	319	0
	NAS1149F0332P	46	2,061	0
	NAS1149FN832P	30	1,698	0
	NAS1835-08	2	12	0
Part Specifications				
Specifications could not be found.				

Plex 9/17/20 8:41 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					